

What is claimed is:

1. A light-emitting apparatus comprising:
  - a light-emitting device including a first electrode, an electroluminescent film formed over the first electrode, and a second electrode formed over the electroluminescent film;
  - an inorganic insulating film formed over the second electrode; and
  - a film containing fluoroplastics formed over the inorganic insulating film.
2. A light-emitting apparatus according to Claim 1, wherein the film containing fluoroplastics is one type of polymer selected from polytetrafluoroethylene, tetrafluoroethylene-hexafluoropropylene copolymer, polychlorotrifluoroethylene, tetrafluoroethylene-ethylene copolymer, polyvinyl fluoride, and polyvinylidene fluoride.
3. A light-emitting apparatus according to Claim 1, wherein the inorganic insulating film is one type selected from silicon nitride, silicon oxynitride, aluminum nitride, and aluminum oxynitride.
4. A light-emitting apparatus comprising:
  - a light-emitting device including a first electrode, an electroluminescent film formed over the first electrode, and a second electrode formed over the electroluminescent film;
  - an inorganic insulating film formed over the second electrode;
  - an organic insulating film formed over the inorganic insulating film; and
  - a film containing fluoroplastics formed over the organic insulating film.

5. A light-emitting apparatus according to Claim 4, wherein the film containing fluoroplastics is one type of polymer selected from polytetrafluoroethylene, tetrafluoroethylene-hexafluoropropylene copolymer, polychlorotrifluoroethylene, 5 tetrafluoroethylene-ethylene copolymer, polyvinyl fluoride, and polyvinylidene fluoride.

6. A light-emitting apparatus according to Claim 4, wherein the inorganic insulating film is one type selected from silicon nitride, silicon oxynitride, aluminum nitride, and aluminum oxynitride.

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7. A light-emitting apparatus according to Claim 4, wherein the organic insulating film is formed of any one of acrylic, polyamide, or polyimide.

8. A light-emitting apparatus comprising:

15 a light-emitting device including a first electrode, an electroluminescent film formed over the first electrode, and a second electrode formed over the electroluminescent film;

a first inorganic insulating film formed over the second electrode;

an organic insulating film formed over the inorganic insulating film;

20 a second inorganic insulating film formed over the organic insulating film; and

a film containing fluoroplastics formed over the second inorganic insulating film.

9. A light-emitting apparatus according to Claim 8, wherein the film containing fluoroplastics is one type of polymer selected from polytetrafluoroethylene,

tetrafluoroethylene-hexafluoropropylene copolymer, polychlorotrifluoroethylene, tetrafluoroethylene-ethylene copolymer, polyvinyl fluoride, and polyvinylidene fluoride.

10. A light-emitting apparatus according to Claim 8, wherein each the first inorganic  
5 insulating film and a second inorganic insulating film is one type selected from silicon nitride, silicon oxynitride, aluminum nitride, and aluminum oxynitride.

11. A light-emitting apparatus according to Claim 8, wherein the organic insulating film is formed of any one of acrylic, polyamide, or polyimide.

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12. A light-emitting apparatus comprising:  
a light-emitting device including a first electrode connecting electrically to a TFT formed over a substrate via an insulating film, an electroluminescent film formed over the first electrode, and a second electrode formed over the electroluminescent film;  
15 an inorganic insulating film formed over the second electrode; and  
a film containing fluoroplastics formed over the inorganic insulating film.

13. A light-emitting apparatus according to Claim 12, wherein the film containing fluoroplastics is one type of polymer selected from polytetrafluoroethylene, tetrafluoroethylene-hexafluoropropylene copolymer, polychlorotrifluoroethylene, 20 tetrafluoroethylene-ethylene copolymer, polyvinyl fluoride, and polyvinylidene fluoride.

14. A light-emitting apparatus according to Claim 12, wherein the inorganic insulating film is one type selected from silicon nitride, silicon oxynitride, aluminum

nitride, and aluminum oxynitride.

15. A light-emitting apparatus comprising:

a light-emitting device including a first electrode connecting electrically to a TFT

5 formed over a substrate via an insulating film, an electroluminescent film formed over the first electrode, and a second electrode formed over the electroluminescent film;

an inorganic insulating film formed over the second electrode;

an organic insulating film formed over the inorganic insulating film; and

a film containing fluoroplastics formed over the organic insulating film.

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16. A light-emitting apparatus according to Claim 15, wherein the film containing fluoroplastics is one type of polymer selected from polytetrafluoroethylene, tetrafluoroethylene-hexafluoropropylene copolymer, polychlorotrifluoroethylene, tetrafluoroethylene-ethylene copolymer, polyvinyl fluoride, and polyvinylidene fluoride.

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17. A light-emitting apparatus according to Claim 15, wherein the inorganic insulating film is one type selected from silicon nitride, silicon oxynitride, aluminum nitride, and aluminum oxynitride.

20 18. A light-emitting apparatus according to Claim 15, wherein the organic insulating film is formed of any one of acrylic, polyamide, or polyimide.

19. A light-emitting apparatus comprising:

a light-emitting device including a first electrode connecting electrically to a TFT

formed over a substrate via an insulating film, an electroluminescent film formed over the first electrode, and a second electrode formed over the electroluminescent film;

- a first inorganic insulating film formed over the second electrode;
- an organic insulating film formed over the first inorganic insulating film;
- a second inorganic insulating film formed over the organic insulating film; and
- a film containing fluoroplastics formed over the second inorganic insulating film.

20. A light-emitting apparatus according to Claim 19, wherein the film containing  
fluoroplastics is one type of polymer selected from polytetrafluoroethylene,  
10 tetrafluoroethylene-hexafluoropropylene copolymer, polychlorotrifluoroethylene,  
tetrafluoroethylene-ethylene copolymer, polyvinyl fluoride, and polyvinylidene fluoride.

21. A light-emitting apparatus according to Claim 19, wherein each the first inorganic insulating film and a second inorganic insulating film is one type selected from silicon 15 nitride, silicon oxynitride, aluminum nitride, and aluminum oxynitride.

22. A light-emitting apparatus according to Claim 19, wherein the organic insulating film is formed of any one of acrylic, polyamide, or polyimide.